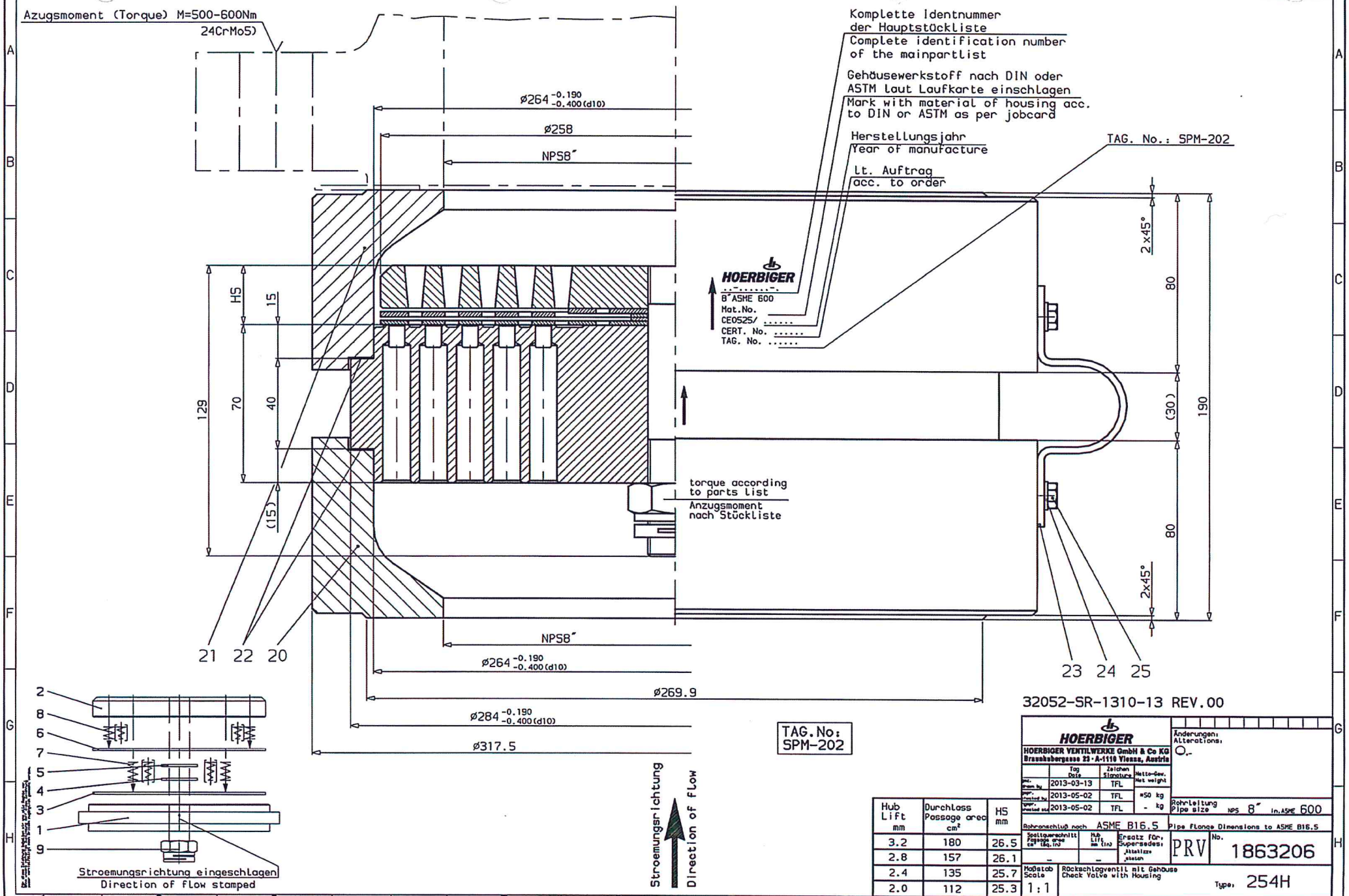

32052-SR-1310-13 REV.00

HOERBIGER

HOERBIGER VENTILWERKE GmbH & Co KG
Brauhubergasse 23 · A-1110 Vienna, Austria

Änderungen:
Alterations:
0.-

	Tag Date	Zeichen Signature	Netto-Gew. Net weight
Gez. Drawn by	2013-03-13	TFL	
Gepr. Checked by	2013-05-02	TFL	≈50 kg
Vergl. Revised by	2013-05-02	TFL	- kg

Rohrleitung Pipe size NPS 8" in.ASME 600

Rohranschluß nach ASME B16.5 Pipe flange Dimensions to ASME B16.5

Hub Lift mm	Durchlass Passage area cm²	HS mm
3.2	180	26.5
2.8	157	26.1
2.4	135	25.7
2.0	112	25.3

Spaltquerschnitt Passage area cm² (sq.in)	Hub Lift mm (in)	Ersatz für: Supersedes: Aktualisiert ersetzen
-	-	

PRV No. 1863206

Maßstab Scale 1:1

Rückschlagventil mit Gehäuse
Check Valve with Housing

Type: 254H

A2

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Postfach 91
1110 WIEN
ÖSTERREICH

ITEM	IC	QTY	UN	COMP. NO	DESCRIPTION	OLD MAT-NO	
					LIFT =3,2MM PASSAGE AREA =180CM2 CLEARANCE VOLUME =--- ASSY DRAWING : 1863206		
0010	E	1	PC	1877156	CHECK VALVE 254H		50
0200	E	1	PC	1877158	HOUSING ASSEMBLY 8" ASME600		50
9600	D	1	PC				
9601	D	1	PC				
9800	T	1	PC		MARKED TO 1863206		
					TESTED TO HN016		
9901	T	1	PC		2013-03-13/TFL		

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ITEM	IC	QTY	UN	COMP. NO	DESCRIPTION	OLD MAT-NO	
					LIFT =3,2MM PASSAGE AREA =180,0CM2 CLEARANCE VOLUME =--- ASSY DRAWING : 1863206		
0010	E	1	PC	1877155	SEAT 254H X5CrNi 18-10		Z8
0020	E	1	PC	1877154	GUARD ASSY 254H		50
0030	E	1	PC	143208	VALVE PLATE 254H X7CrNiMo Al 15.7	64-040826	Z8
					S=2,0		
0040	E	1	PC	20550	LIFTWASHER DIA39 X7CrNiMo Al 15.7	65-64H099	Z8
					MIDDLE S=1,6		
0050	E	1	PC	20550	LIFTWASHER DIA39 X7CrNiMo Al 15.7	65-64H099	Z8
					MIDDLE S=1,6		
0060	E	1	PC	143426	DAMPING PLATE 254H X7CrNiMoAl 15.7	64-040827	Z8
					S=2,25		
0070	E	8	PC	21651	SPRING 15.00/ 12.00	60-III/2	Z9
					CLOSING SPRING		
0080	E	4	PC	21335	SPRING 12.00	60-2116	Z9
					DAMPING SPRING		
0090	E	1	PC	21609	JL-NUT M24X1.5	60-13H410	Z9
					THREAD NON-LUBRICATED M=230-280NM THREAD LUBRICATED M=190-215NM		
9600	D	1	PC				
9601	D	1	PC				
9800	T	1	PC		TESTED TO HN016		
9901	T	1	PC		2013-03-13/TFL		

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ITEM	IC	QTY	UN	COMP. NO	DESCRIPTION	OLD MAT-NO	
					ASSY DRAWING : 1863206		
0200	L	1	PC	1877159	HOUSING HALF 8" ASME600 X5CrNi 18.10		Z8
0210	E	1	PC	1877159	HOUSING HALF 8" ASME600 X5CrNi 18.10		Z8
0220	E	2	PC	21928	GASKET DIA285	90-423535	Z9
0230	E	2	PC	145556	MOUNTING CLAMP	KY8702	Z9
0240	E	4	PC	22735	HEXAGON SCREW M6X12-ISO4017-8	ZP1273	Z9
0250	E	4	PC	22466	WASHER 6.4-DIN125-140A	ZQ0056	Z9
8010	E	2	PC	1010	PLUG 670DN200(8")	KX000878	Z9
9800	T	1	PC		TESTED TO HN016		
9901	T	1	PC		2013-03-13/TFL		

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ITEM	IC	QTY	UN	COMP. NO	DESCRIPTION	OLD MAT-NO	
					ASSY DRAWING : 1863206		
0021	E	1	PC	1877157	GUARD 254H X5CrNi 18.10		Z8
					TYP:03		
0022	E	1	PC	21814	CENTRE STUD M24X1.5X135 X5CrNi 18.10	62-78H233	Z8
0023	E	1	PC	21181	BOLT LOCKING PIN 3.8X8 X12CrNi 17.7 K	60-03H111	30
0024	E	1	PC	21797	LOCATING PIN 4.8X30 X12CrNi 17.7 K	60-4.8X30H100	30
					FR.LENGTH :15,0		
0025	E	1	PC	21717	LOCATING PIN 3.8X30 X12CrNi 17.7 K	60-3.8X30H100	30
					FR.LENGTH :15,0		
9901	T	1	PC		2013-03-13/TFL		